



BAOSHAN IRON&STEEL CO., LTD.

INSPECTION CERTIFICATE

MAGOC02

3521TONGJI ROAD,BAOSHAN DISTRICT
201900 SHANGHAI,P.R.CHINA
TEL: (021)56782011 FAX: (021)56788269
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CUSTOMER		PRODUCT										Steel pipe																			
PURCHASER		CUSTOMER'S NO.										272258																			
SPECIFICATION		ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating										DATE OF DELIVERY 20210717																			
		CUSTOMER ORDER NO.										CONTRACT NO. G20206213																			
		STAMP OF MILL INSPECTOR										DATE OF ISSUE 20210717																			
		LICENSE										XK05-108-001																			
O. D.	17.1	W. T.	3.00	Length Scope	6.00m-12.00m	Total length	As-Rolled	Total Bundles	Order Quantity.	6.54 MT																					
Total pcs		Total Weight		6.54 MT	Delivery Condition	Making Method		Hot Finished Seamless																							
No.		Chemical Composition%										Tensile Test																			
Heat No.		* 1	* 2	C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb	Y. S.		T. S.	E. L.	HB	Impact Test		Hardness Test		Microstructure		Grain size					
		2	2	2	2	3	3	3	3	2	2	2	2	3	No.	**	**	**	**	**	**	**	**	**	**	**	**	**			
		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000										G. L.=L1																			
MIN		17	10	29	50	58	30	40	40	15	40	10			64251	P	275	465	28.5	160											
MAX		22	135	50	22	25	19	21	19	8	20	6				P	285	470	29.0	165											
1	21121	C														P	285	470	29.0	165											
2																P	285	470	29.0	165											
3																P	285	470	29.0	165											
4																P	285	470	29.0	165											
5																P	285	470	29.0	165											
6																P	285	470	29.0	165											
7																P	285	470	29.0	165											
8																P	285	470	29.0	165											
9																P	285	470	29.0	165											
E. T.	--	E. M. I.	--	--	--	--	--	--	--	--	--	--	--	--	M. P. I.	--	W. T. Measure	Coverage	Visual & Dimensions	Good Coating	--	Drift Test	--								
Expansion		Ring Expansion	Ring Tensile	Flattening	Bending	Heat Treatment		NDT																							
--		--	--	Good	--	--		Good																							
NOTES		G. L.=Gauge length L1=5.65 SQRT (F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat (ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = o s																													
REMARK																															
SURREYOR		WE HERE CERTIFY THAT THE MATERIAL. HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																													



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CUSTOMER		PRODUCT				Steel pipe															
PURCHASER		CUSTOMER'S S NO.				654286															
SPECIFICATION ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		DATE OF DELIVERY				20210717															
		CUSTOMER ORDER NO.																			
		STAMP OF MILL INSPECTOR (Four)				LICENSE															
O.D.		21.3	W.T.	3.00	Length Scope	6.00m-12.00m	Total Length	As rolled certificate	Total Bundles	Order Quantity.	5.47 MT										
Total pcs		Total Weight		5.47 MT	Delivery Condition	Making Method		Hot Finished Seamless													
Chemical Composition%																					
No.	Heat No.	* C	* Si	* Mn	* P	* S	* V	* Ni	* Cr	* Mo	* Cu	* Nb									
		1 2	2 2	2 2	3 3	3 3	3 3	2 2	2 2	2 2	3 3										
		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000																			
MIN		17	10	29	50	58	30	40	40	15	40	10									
MAX		22	13	135	24	36	15	20	20	8	20	8									
1	21127	C	H	19	13	56	24	36	15	20	20	8									
2																					
3																					
4																					
5																					
6																					
7																					
8																					
9																					
		Lot No.																			
		3 4 5																			
		Y.S. *6 T.S. E.L. HB																			
		240 415 25 197																			
		MPa 585 197																			
		265 460 27.5 156																			
		250 470 28.0 157																			
		P 2 1																			
		2 1																			
		Tensile Test G.L.=L1																			
		Impact Test																			
		Hardness Test																			
		Microstructure Grain size																			
E.T.		E.M.I.		U.T.		M.P.I.		W.T. Measure		Coverage		Visual& Dimensions		Good		Coating		Drift Test			
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT									
NOTES		G.L.=Gauge length L1=5.65 SQRT (F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2=Strip T X 20mm *5 Orientation 1=Longitudinal *6 = a s																			
REMARK																					
SURVEYOR		WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																			



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CUSTOMER		PRODUCT		Steel pipe															
PURCHASER		CUSTOMER'S NO.		272719															
SPECIFICATION		DATE OF DELIVERY		20210717															
ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		CUSTOMER ORDER NO.		20210717															
		STAMP OF MILL INSPECTOR (Name)		LICENSE															
O. D.		26.7	W. T.	3.50	Length Scope	6.00m-12.00m	Total Length	Total Bundles	Order Quantity.	6.47 MT									
Total pcs		Total Weight		6.47 MT	Delivery Condition	Making Method		Hot Finished Seamless											
No.		Heat No.		* 1 2		Chemical Composition%		Tensile Test		Impact Test		Hardness Test		Microstructure Grain size					
				C Si Mn P S V Ni Cr Mo Cu Nb		Lot No.		Y.S. *6 T.S. E.L. HB		* 3 4 7 8		1 2 3 AVG							
				1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000				MPa		%									
1		MIN	17	10	29	50	58	30	40	40	15	40	10	45218	P	250	465	26.5	160
2		21133	H	21	15	72	21	25	17	18	21	5	17	6	P 2 1	255	470	27.0	165
3																			
4																			
5																			
6																			
7																			
8																			
9																			
E. T.		--	E. M. I.	--	U. T.	--	M. P. I.	--	W. T. Measure	Coverage	Visual & Dimensions	Good	Coating	--	Drift Test	--			
Expansion		Ring Expansion	Ring Tensile	Flattening	Bending	Heat Treatment	NDT												
NOTES		G. L.=Gauge Length L1=5.65 SQRT(F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = 0 s																	
REMARK																			
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CUSTOMER		PRODUCT		Steel pipe																					
PURCHASER		CUSTOMER'S NO.		425189																					
SPECIFICATION		DATE OF DELIVERY		20210717																					
ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		CUSTOMER ORDER NO.		20210717																					
		DATE OF ISSUE		20210717																					
		STAMP OF MILL INSPECTOR		LICENSE																					
		XK05-108-001																							
O. D.	33.40	W. T.	4.00	Length Scope	6.00m-22.00m																				
Total pcs		Total Weight	7.89MT	Delivery Condition	As-Rolled																				
		Total Bundles		Total Length																					
		Making Method		Hot Finished Seamless																					
		Order Quantity.		7.89 MT																					
No.	Heat No.	Chemical Composition%																							
		C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb	Lot No.	Tensile Test G.L.=L1				Impact Test				Hardness Test		Microstructure Grain size	
		2	2	2	3	3	3	2	2	2	2	3			Y.S. *6	T.S.	E.L.	HB							
		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000													240	415	25	197							
1	21142	H	19	15	75	21	27	16	18	21	5	17	6	56352	P	260	465	27.0	176						
2		C												P	21	265	475	27.0	177						
3															2	1									
4																									
5																									
6																									
7																									
8																									
9																									
E. T.	--	E. M. I.	--	U. T.	--	M. P. I.	--	W. T. Measure	Coverage	Visual & Dimensions	Good	Coating	--	Drift Test	--										
Expansion	Ring Expansion	Ring Tensile	Flattening	Bending	Heat Treatment	NDT																			
NOTES	G. L.=Gauge Length L1=5.65 SQRT(F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = 0 S																								
REMARK																									
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CUSTOMER		PRODUCT				Steel pipe																						
PURCHASER		CUSTOMER'S NO.				328552																						
SPECIFICATION		ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating				DATE OF DELIVERY 20210717																						
		STAMP OF MILL INSPECTOR				CUSTOMER ORDER NO.																						
		LICENSE				DATE OF ISSUE 20210717																						
O. D.		38.00	W. T.	4.00	Length Scope	6.00m-12.00m	Total Length	Total Bundles	Order Quantity.	8.25 MT																		
Total pcs		Total Weight		8.25MT	Delivery Condition	As rolled for quality		Hot Finished Seamless																				
No.		Chemical Composition%								Impact Test																		
Heat No.		C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb	Lot No.	Y.S. *6	T.S. *6	E.L. *6	HB	*3	*4	*7	*8	1	2	3	AVG	Hardness Test	Microstructure	Grain size
MIN		17	10	29	50	58	30	40	40	15	40	10	65127	240	415	25	197											
MAX		22	135	50	20	27	18	19	20	9	15	4	P	265	470	28.5	180											
1		2148	H	18	16	77	20	27	18	19	20	9	15	4	P	260	455	27.0	185									
2																												
3																												
4																												
5																												
6																												
7																												
8																												
9																												
E. T.		- -	E. M. I.	- -	U. T.	- -	M. P. I.	- -	W. T. Measure	Coverage	Visual& Dimensions	Good	Coating	- -	Drift Test	- -												
Expansion		Ring Expansion	Ring Tensile	Flattening	Bending	Heat Treatment	NDT																					
NOTES		G. L.=Gauge length L1=5.65 SQRT(F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = a s																										
REMARK																												
SURETOR		WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																										



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CUSTOMER		PRODUCT		Steel pipe															
PURCHASER		CUSTOMER'S NO.		215263															
SPECIFICATION		DATE OF DELIVERY		20210717															
ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		CUSTOMER ORDER NO.		G20032414															
		STAMP OF MILL INSPECTOR		LICENSE															
0. D.		38.00		W. T.		5.50		Length Scope		6.00m-12.00m		Total Length		Total Bundles		Order Quantity.		10.11 MT	
Total pcs		Total Weight		10.11MT		Delivery Condition		As Rolled for quality		Making Method		Total Bundles		Order Quantity.		10.11 MT			
No.		Heat No.		* * C Si Mn P S V Ni Cr Mo Cu Nb		Lot No.		* * * * Y. S. *6 T. S. E. L. HB		Impact Test		Hardness Test		Microstructure		Grain size			
1		MIN		17 10 29 50 58 30 40 40 15 40 10		38142		240 415 25 197		1 2 3 AVG									
2		MAX		22 135 77 20 27 19 19 20 9 15 4		P 2 1		265 470 28.5 180											
3		H		19 16 77 20 27 19 19 20 9 15 4		P 2 1		260 455 27.0 185											
4		C																	
5																			
6																			
7																			
8																			
9																			
E. T.		E. M. I.		U. T.		M. P. I.		W. T. Measure		Coverage		Visual & Dimensions		Good		Coating		Drift Test	
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT							
NOTES		G. L. = Gauge Length L ₁ = 5.65 SQR T (F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat (Ladle) Analysis *3		Size 2= Strip T x 20mm *5 Orientation 1= Longitudinal *6 = 0 s		Good													
REMARK																			
SURVEYOR																			

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NO.	PER TEN	
		total Length

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CUSTOMER		PRODUCT		Steel pipe																						
PURCHASER		CUSTOMER'S NO.		954213																						
SPECIFICATION		DATE OF DELIVERY		20210717																						
ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		CUSTOMER ORDER NO.		20210717																						
		STAMP OF MILL INSPECTOR		LICENSE																						
O. D.		48.30	W. T.	4.00	Length Scope	6.00m-12.00m	Total Length	(Foot)	Total Bundles	Order Quantity.	7.22 MT															
Total pcs		Total Weight		7.22MT		Delivery Condition		As Rolled		Hot Finished Seamless																
No.		Chemical Composition%																								
Heat No.		* 1	* 2	C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb	Lot No.	Y.S. *6	T.S. *6	E.L. *6	HB *6	Impact Test			Hardness Test	Microstructure	Grain size	
		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000										Tensile Test G.L.=L1														
MIN		17	10	29	50	58	30	40	40	15	40	10				240	415	25	197							
MAX		22	135	50	25	23	21	18	21	8	16	5				265	470	27.0	156							
1		21660	H	19	17	72	25	23	21	18	21	8	16	5		28542	P	270	475	27.5	157					
2																P 21										
3																										
4																										
5																										
6																										
7																										
8																										
9																										
E. T.		E. M. I.		U. T.		M. P. I.		W. T. Measure		Coverage		Visual & Dimensions		Good		Coating		Drift Test								
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT														
NOTES		G. L.=Gauge Length L1=5.65 SQRT(F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = a s																								
REMARK																										
SURVEYOR		WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																								



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CUSTOMER		PRODUCT										Steel pipe																																							
PURCHASER		CUSTOMER'S S NO.										541256										CERTIFICATION NO.										T20383418																			
SPECIFICATION		ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating										DATE OF DELIVERY										20210717										CONTRACT NO.										G20032224									
												CUSTOMER ORDER NO.																				DATE OF ISSUE										20210717									
												STAMP OF MILL INSPECTOR										LICENSE										XK05-108-001																			
O. D.		57.00		W. T.		5.50		Length Scope		6.00m-12.00m		Total Length (m)		Total Bundles		Order Quantity.		9.03 MT																																	
Total pcs				Total Weight		9.03MT		Delivery Condition		As-rolled		Inspection Method		Hot Finished Seamless																																					
No.		Heat No.		* * 1 2		C Si Mn P S V Ni Cr Mo Cu Nb		Chemical Composition%		Lot No.		Y.S. * * * * * *		T.S. * * * * * *		E.L. * * * * * *		HB * * * * * *		Impact Test		Hardness Test		Microstructure Grain size																											
MIN		17		10		29		1=10, 2=X100, 3=X1000, 4=X10000, 5=X100000		21785		240		415		25		197																																	
MAX		22		135		50						585		197																																					
1		21173		H		20		17		78		21		26		19		20		21		8		16																											
2																																																			
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9																																																			
E. T.		--		E. M. I.				--		U. T.		--		M. P. I.		--		W. T. Measure		Coverage		Visual & Dimensions		Good		Coating		--		Drift Test		--																			
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT																																							
NOTES																																																			
REMARK																																																			
SURVEYOR																																																			

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CUSTOMER		PRODUCT																		
PURCHASER		CUSTOMER'S NO. 954216																		
SPECIFICATION ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		DATE OF DELIVERY 20210717																		
		CUSTOMER ORDER NO.																		
		STAMP OF MILL INSPECTOR																		
O.D. 57.00		W.T. 7.00		Length Scope 6.00m-12.00m		Total Length (Foot)		Total Bundles		Order Quantity. 9.03 MT										
Total pcs		Total Weight		9.03MT		Delivery Condition		As Rolled		Hot Finished Seamless										
No. Heat		Chemical Composition%																		
No. 1		C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb								
2		2	2	2	3	3	3	2	2	2	2	3								
1		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000																		
MIN		17	10	29	50	58	30	40	40	15	40	10								
MAX		22	135	50	20	26	19	20	21	8	16	4								
21673		C																		
1		Lot No. 41526																		
2		P 21																		
3		P 21																		
4		21																		
5		21																		
6		21																		
7		21																		
8		21																		
9		21																		
E.T.		E.M.I.		U.T.		M.P.I.		W.T. Measure		Coverage		Visual & Dimensions		Good		Coating		Drift Test		
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT		Good						
NOTES		G.L.=Gauge Length L1=5.65 SQRT (F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2=Strip T X 20mm *5 Orientation 1=Longitudinal *6 = 0 s																		
REMARK																				
SURVEYOR		WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																		



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CUSTOMER		PRODUCT														
PURCHASER		CUSTOMER'S S NO.														
SPECIFICATION		DATE OF DELIVERY														
ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		CUSTOMER ORDER NO.														
		STAMP OF MILL INSPECTOR														
		LICENSE														
O. D.		60.30	W. T.		4.00	Length Scope		6.00m-12.00m	Total Length		Total Bundles		Order Quantity.		8.66 MT	
Total pcs		Total Weight		8.66MT		Delivery Condition		As-Rolled		Baking Method		Hot Finished Seamless				
No.		Chemical Composition%														
Heat No.		C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb				
1		2	2	2	3	3	3	2	2	2	2	3				
MIN		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000														
MAX		17	10	29	50	58	30	40	40	15	40	10				
22860		22	135	135	20	24	20	19	21	8	16	4				
1		23541														
2		P 2 1														
3		2 1														
4																
5																
6																
7																
8																
9																
E. T.		E. M. I.		U. T.		M. P. I.		W. T. Measure		Coverage		Visual & Dimensions		Good		
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT				
NOTES		G. L. = Gauge Length L1=5.65 SQRT (F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat (Ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = a s														
REMARK																
SURVEYOR		WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.														



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CUSTOMER		PRODUCT										Steel pipe																			
PURCHASER		CUSTOMER' S NO.										858517																			
SPECIFICATION		ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating										DATE OF DELIVERY										20210717									
												CUSTOMER ORDER NO.																			
												STAMP OF MILL INSPECTOR										(Four)									
O.D.		60.30		W.T.		6.00		Length Scope		6.00m-12.00m		Total Length		Total Bundles		Order Quantity.		9.32 MT													
Total pcs				Total Weight		9.32MT		Delivery Condition		As-folled		Making Method		Hot Finished Seamless																	
No.		Heat No.		1 2		C Si Mn P S V Ni Cr Mo Cu Nb		Chemical Composition%		Lot No.		Tensile Test		Impact Test		Hardness Test		Microstructure													
1		MIN		17		10		29		50		58		30		40		40													
2		MAX		22		135		50		58		30		40		40		10													
3		21189		H		19		17		75		20		24		20		19													
4		C																													
5																															
6																															
7																															
8																															
9																															
E.T.		E.M.I.		U.T.		M.P.L.		W.T. Measure		Coverage		Visual& Dimensions		Good		Coating		Drift Test													
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT																			
NOTES		G.L.=Gauge Length L1=5.65 SQRT(F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2= Strip T×20mm *5 Orientation 1= Longitudinal *6 = o s																													
REMARK																															
SURVEYOR		WE HEREBY CERTIFY THAT THE MATERIAL. HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																													



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CUSTOMER		PRODUCT		Steel pipe																							
PURCHASER		CUSTOMER'S NO.		542874																							
SPECIFICATION		DATE OF DELIVERY		20210717																							
ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		CUSTOMER ORDER NO.		20210717																							
		STAMP OF MILL INSPECTOR		LICENSE																							
O. D.		60.30	W. T.	8.00	Length Scope	6.00m-12.00m	Total Length	Total Bundles	Order Quantity.	10.45 MT																	
Total pcs		Total Weight		10.45MT		Delivery Condition		Hot Finished Seamless																			
No.		Heat No.		* * * * *		Chemical Composition%		Tensile Test		Impact Test		Hardness Test		Microstructure		Grain size											
1		21689		C		17 10 29 50 58 30 40 40 15 40 10		54852 P		260 460 26.5 165		465 27.0 170		240 415 25 197		3 4 7 8		1 2 3 AVG									
2		H		18 15 72 21 23 21 19 21 8 16 4				P 2 1		265 465 27.0 170																	
3																											
4																											
5																											
6																											
7																											
8																											
9																											
E. T.		E. M. I.		U. T.		M. P. I.		W. T. Measure		Coverage		Visual & Dimensions		Good		Coating		Drift Test									
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT															
NOTES		G. L. = Gauge Length L ₁ = 5.65 SQRT (F ₀) *1 Process Continuous Casting *2 Chemical Composition H=Heat (Ladle) Analysis *3 Size 2= Strip T x 20mm *5 Orientation 1= Longitudinal *6 = a s																									
REMARK																											
SUPERVISOR																											

WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.



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CUSTOMER		PRODUCT		Steel pipe																											
PURCHASER		CUSTOMER'S NO.		432542																											
SPECIFICATION		DATE OF DELIVERY		20210717																											
ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		CUSTOMER ORDER NO.		20210717																											
		STAMP OF MILL INSPECTOR		LICENSE																											
		(Four)		XK05-108-001																											
O. D.	76.10	W. T.	10.00	Length Scope	6.00m-12.00m																										
Total pcs	Total Weight		10.21MT	Delivery Condition	Total Length																										
		Total Bundles		Order Quantity.	10.21 MT																										
		Hot Finished Seamless																													
No.	Heat No.	Chemical Composition%																													
		C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb	Lot No.	Tensile Test G.L.=L1				Impact Test				Hardness Test		Microstructure	Grain size						
		1	2	2	2	3	3	3	2	2	2	3		3	4	5	Y.S. *6	T.S.	E.L.	HB	*3	*4	*7	*8	1	2	3	AVG			
		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000																													
1	MIN	22	17	10	29	50	58	30	40	40	15	40	10	27563	P	2	240	415	25	197											
2	MAX	135	22	18	73	21	24	20	19	21	8	16	4		P	2	265	585	29.0	170											
3															P	2	275	480	29.5	175											
4																															
5																															
6																															
7																															
8																															
9																															
E. T.	--	E. M. I.	--	U. T.	--	M. P. I.	--	W. T. Measure	Coverage	Visual & Dimensions	Good	Coating	--	Drift Test	--																
Expansion	Ring Expansion	Ring Tensile	Flattening	Bending	Heat Treatment	NDT		Good																							
NOTES	G. L.=Gauge Length L1=5.65 SQRT(F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2= Strip T×20mm *5 Orientation 1= Longitudinal *6 = 0 s																														
REMARK																															
SURVEYOR	WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																														



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CUSTOMER		PRODUCT				Steel pipe																									
PURCHASER		CUSTOMER'S NO.				432542																									
SPECIFICATION ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		DATE OF DELIVERY				20210717																									
		CUSTOMER ORDER NO.																													
		STAMP OF MILL INSPECTOR (Four)				LICENSE																									
O. D.		76.10	W. T.	10.00	Length Scope		6.00m-12.00m		Total Length		Total Bundles		Order Quantity.		10.21 MT																
Total pcs		Total Weight		10.21MT		Delivery Condition		As-rolled		Tensile Test G. L.=L1		Hot Finished Seamless																			
No.		Chemical Composition%										Impact Test		Hardness Test		Microstructure Grain size															
Heat No.		* C	* Si	* Mn	* P	* S	* V	* Ni	* Cr	* Mo	* Cu	* Nb	Lot No.		Y.S. *6		T.S. *6		E.L. *6		HB		* * * * *		* * * * *		1 2 3 AVG				
MIN		17	10	29	50	58	30	40	40	15	40	10	27563		240		415		25		197		3 4 7 8		1 2 3 AVG						
MAX		22	135	50	21	24	20	19	21	8	16	4	P		265		475		29.0		170		3 4 7 8		1 2 3 AVG						
21614		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000										P		275		480		29.5		175											
C												P 2 1		275		480		29.5		175											
1												2 1																			
2																															
3																															
4																															
5																															
6																															
7																															
8																															
9																															
E. T.		E. M. L.		U. T.		M. P. L.		W. T. Measure		Coverage		Visual & Dimensions		Good		Coating		Drift Test													
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT																			
NOTES		G. L.=Gauge Length L1=5.65 SQRT(F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = σ_s																													
REMARK																															
SURVEYOR		WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																													



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CUSTOMER		PRODUCT		Steel pipe								
PURCHASER		CUSTOMER'S NO.		685428								
SPECIFICATION		DATE OF DELIVERY		20210717								
ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		CUSTOMER ORDER NO.		G20032525								
		STAMP OF MILL INSPECTOR		DATE OF ISSUE								
		LICENSE		20210717								
				XK05-108-001								
O.D.	88.90	W.T.	5.50	Length Scope	6.00m-12.00m							
Total pcs		Total Weight	10.22MT	Delivery Condition	As-Rolled							
		Total Length (m)		Total Bundles								
		As-Rolled		Order Quantity.								
		Marking Method		10.22T								
				Hot Finished Seamless								
No.	Heat No.	Chemical Composition%										
		C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb
		2	2	2	3	3	3	2	2	2	2	3
		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000										
		Special seal for quality certificate										
		Lot No.										
		Y.S. T.S. E.L. HB										
		MPa %										
		240 415 25 197										
		585 197										
		260 450 27.0 160										
		265 455 27.5 165										
		2 1										
1	MIN	17	10	29	50	58	30	40	40	15	40	10
2	MAX	22	135	50	22	21	20	18	20	7	15	6
3												
4												
5												
6												
7												
8												
9												
E.T.	--	E.M.I.	--	U.T.	--	M.P.I.	--	W.T. Measure	Coverage	Visual& Dimensions	Good	Coating
Expansion	Ring Expansion	Ring Tensile	Flattening	Bending	Heat Treatment	NDT						
NOTES	G.L.=Gauge Length L1=5.65 SQRT(F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = 0 s											
REMARK												
SURVEYOR	WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.											



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CUSTOMER		PRODUCT		Steel pipe																					
PURCHASER		CUSTOMER'S NO.		324156																					
SPECIFICATION		DATE OF DELIVERY		20210717																					
ASME B36.10M-1996 ASTM A106/AS3 GR. B No Coating		CUSTOMER ORDER NO.		G20032432																					
		STAMP OF MILL INSPECTOR		LICENSE																					
O. D.		114.30	W. T.	6.00	Length Scope	6.00m-12.00m	Total Length(FOUR)	Total Bundles	Order Quantity.	13.47 MT															
Total pcs		Total Weight		13.47MT	Delivery Condition	As-rolled	Marking Method	Hot Finished Seamless																	
No.		Heat No.		* * * * *		Lot No.		* * * * *		Y. S. *6		T. S.		E. L.		HB		* * * * *		Impact Test		Hardness Test		Microst Grain size	
		1 2		C Si Mn P S V Ni Cr Mo Cu Nb		1= X10, 2= X100, 3= X1000, 4= X10000, 5= X100000		3 4 5		240		415		25		197		3 4 7 8		1 2 3 AVG					
MIN		17 10 29		50 58 30 40 40 15 40 10																					
MAX		22 135		20 21 21 18 21 8 16 5																					
1		20814		H 18 17 74																					
2		C																							
3																									
4																									
5																									
6																									
7																									
8																									
9																									
E. T.		E. M. I.		U. T.		M. P. I.		W. T. Measure		Coverage		Visual & Dimensions		Good		Coating		Drift Test							
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT													
NOTES		G. L. = Gauge Length L1=5.65 SQRT(F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = 0 s																							
REMARK																									
SURVEYOR																									

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CUSTOMER		PRODUCT				Steel pipe																									
PURCHASER		CUSTOMER'S NO.				842563																									
SPECIFICATION ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		DATE OF DELIVERY				20210717																									
		CUSTOMER ORDER NO.																													
		STAMP OF MILL INSPECTOR				(Four)																									
O. D.		114.30	W. T.	7.50	Length Scope	6.00m—12.00m	Total length	Total Bundles		Order Quantity.	13.87 MT																				
Total pcs		Total Weight		13.87MT	Delivery Condition	As-rolled		Making Method		Hot Finished Seamless																					
Heat No.		Chemical Composition%																													
* 1		C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb	Lot No.	Tensile Test G.L.=L ₁		Impact Test				Hardness Test	Microstructure	Grain size									
* 2		2	2	2	3	3	3	2	2	2	2	3	4	5	Y.S. *6	T.S. *6	E.L. *6	HB *6	* 3	* 4	* 7	* 8	1	2	3	AVG					
MIN		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000																													
MAX																															
1		21168	H	18	17	74	20	21	21	18	21	8	16	5	32152	P	21	275	480	29.5	175										
2																															
3																															
4																															
5																															
6																															
7																															
8																															
9																															
E. T.		--		E. M. I.		--		U. T.		--		M. P. I.		--		W. T. Measure		Coverage		Visual& Dimensions		Good		Coating		--		Drift Test		--	
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT																			
NOTES		G. L.=Gauge Length L ₁ =5.65 SQRT(F ₀) *1 Process Continuous Casting *2 Chemical Composition H=Heat (ladle) Analysis *3 Size 2= Strip T×20mm *5 Orientation 1= Longitudinal *6 = a s																													
REMARK																															
SURVEYOR		WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																													



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CUSTOMER		PRODUCT		Steel pipe																	
PURCHASER		CUSTOMER'S NO.		324586																	
SPECIFICATION		DATE OF DELIVERY		20210717																	
ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		CUSTOMER ORDER NO.																			
		STAMP OF MILL INSPECTOR		LICENSE																	
O. D.		168.30	W. T.	7.00	Length Scope	6.00m-12.00m	Total Length(Footer)	Total Bundles	Order Quantity.	16.85MT											
Total pcs		Total Weight		16.85MT	Delivery Condition		Hot Finished Seamless														
No.		Heat No.		* * * * *		Lot No.		* * * * *		Y. S. T. S. E. L. HB		* * * * *		Impact Test		Hardness Test		Microstructure Grain size			
MIN		17	10	29	50	58	30	40	40	15	40	10	48548	P	270	470	29.0	170	197		
MAX		22	13	50	135	21	22	20	18	21	8	16	5	48548	P	270	470	29.0	170	197	
1		22868	H	19	18	76	21	22	20	18	21	8	16	5	48548	P	270	470	29.0	170	197
2															48548	P	270	470	29.0	170	197
3															48548	P	270	470	29.0	170	197
4															48548	P	270	470	29.0	170	197
5															48548	P	270	470	29.0	170	197
6															48548	P	270	470	29.0	170	197
7															48548	P	270	470	29.0	170	197
8															48548	P	270	470	29.0	170	197
9															48548	P	270	470	29.0	170	197
E. T.		- -	E. M. I.	- -	U. T.	- -	M. P. I.	- -	W. T. Measure	Coverage	Visual& Dimensions	Good	Coating	- -	Drift Test	- -					
Expansion		Ring Expansion	Ring Tensile	Flattening	Bending	Heat Treatment	NDT														
NOTES		G. L.=Gauge Length L1=5.65 SQRT (F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = o s																			
REMARK																					
SUPERVISOR		WE HERE CERTIFY THAT THE MATERIAL. HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																			



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CUSTOMER		PRODUCT											
PURCHASER		CUSTOMER'S NO. 542863											
SPECIFICATION ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		DATE OF DELIVERY 20210717											
		CUSTOMER ORDER NO.											
		STAMP OF MILL INSPECTOR											
0. D. 168.30		W. T. 8.00		Length Scope 6.00m-12.00m		Total Length (Four) 15.15MT		Total Bundles		Order Quantity. 15.15MT			
Total pcs		Total Weight		15.15MT		Delivery Condition		As-rolled		Hot Finished Seamless			
No. Heat No. 1 2		Chemical Composition%											
		C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb	
		2	2	2	3	3	3	2	2	2	2	3	
		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000											
MIN		17	10	29	--	--	--	--	--	--	--	--	
MAX		22	--	135	50	58	30	40	40	15	40	10	
21119		H	19	18	76	21	22	20	18	21	8	16	
C												5	
1													
2													
3													
4													
5													
6													
7													
8													
9													
E. T. --		E. M. I. --		U. T. --		M. P. I. --		W. T. Measure --		Visual & Dimensions Good		Coating --	Drift Test --
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT	
--		--		--		Good		--		--		Good	
NOTES		G. L. = Gauge Length L1=5.65 SQRT (F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat (Ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = a s											
REMARK													
SUPERVISOR		WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.											



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CUSTOMER		PRODUCT				Steel pipe												
PURCHASER		CUSTOMER' S NO.				472638		CERTIFICATION NO.		T20381745								
SPECIFICATION ASME B36.10M-1996 ASTM A106/A53 GR.B No Coating		DATE OF DELIVERY				20210717		CONTRACT NO.		G20032232								
		CUSTOMER ORDER NO.						DATE OF ISSUE		20210717								
		STAMP OF MILL INSPECTOR (Four)				LICENSE		XK05-108-001										
O. D.	180.00	W. T.	13.00	Length Scope	6.00m--12.00m	Total Length		Total Bundles		Order Quantity.	17.05MT							
Total pcs		Total Weight	17.05MT	Delivery Condition	As-rolled	Special seal for quality certification		Making Method		Hot Finished Seamless								
No.	Heat No.	Chemical Composition%								Tensile Test G.L.=L1		Impact Test		Hardness Test		Microstructure Grain size		
		* C	* Si	* Mn	* P	* S	* V	* Ni	* Cr	* Mo	* Cu	* Nb						
		2	2	2	3	3	3	2	2	2	2	3						
		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000																
	MIN	17	10	29	50	58	30	40	40	15	40	10						
	MAX	22	135	50	21	22	20	18	21	8	16	6						
1	21683	H	19	18	73	21	22	20	18	21	8	16	6					
2																		
3																		
4																		
5																		
6																		
7																		
8																		
9																		
E. T.	- -	E. M. L.		- -	U. T.	- -	M. P. L.	- -	W. T. Measure	Coverage	Visual& Dimensions	Good	Coating	- -	Drift Test	- -		
Expansion	Ring Expansion	Ring Tensile	Flattening	Bending	Heat Treatment	NDT												
- -	- -	- -	Good	- -	- -	Good												
NOTES	G. L.=Gauge Length L1=5.65 SQRT(F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2= Strip T×20mm *5 Orientation 1= Longitudinal *6 = o s																	
REMARK																		
SURVEYOR	WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																	

CUSTOMER		PRODUCT		Steel pipe											
PURCHASER		CUSTOMER'S NO.	644125	CERTIFICATION NO. T6352362											
SPECIFICATION	ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating	DATE OF DELIVERY	20210717	CONTRACT NO. G20032525											
		CUSTOMER ORDER NO.		DATE OF ISSUE 20210717											
		STAMP OF MILL INSPECTOR	LICENSE	XK05-108-001											
O.D.	219.10	W.T.	8.00	Length Scope	6.00m-12.00m	Total Length (Roller)	Total Bundles	Order Quantity.	26.48MT						
Total pcs		Total Weight	26.48MT	Delivery Condition	As-Rolled	Marking Method	Hot Finished Seamless								
No.	Heat No.	* C Si Mn P S V Ni Cr Mo Cu Nb	Chemical Composition%				Impact Test			Hardness Test	Microstructure	Grain size			
1	MIN MAY	17 10 29 50 58 30 40 40 15 40 10													
2	22819	H 18 16 65 20 19 21 19 20 8 16 5													
3															
4															
5															
6															
7															
8															
9															
E.T.	--	E.M.I.	--	U.T.	--	M.P.L.	--	W.T. Measure	% Coverage	Visual & Dimensions	Good	Coating	--	Drift Test	--
Expansion	Ring Expansion	Ring Tensile	Flattening	Bending	Heat Treatment	NDT									
NOTES	G.L.=Gauge length L1=5.65 SQRT(F0) *1 Procees Continuous Casting *2 Chemical Composition H=heat(Ladle) Analysis *3 Size 2=Strip T X 20mm *5 Orientation 1=longitudinal *6 = o s														
REMARK															
SURVEYOR															
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CUSTOMER		PRODUCT				Steel pipe																								
PURCHASER		CUSTOMER'S NO.				721563																								
SPECIFICATION		ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating				DATE OF DELIVERY 20210717																								
		CUSTOMER ORDER NO.				CONTRACT NO. G20032541																								
		STAMP OF MILL INSPECTOR				DATE OF ISSUE 20210717																								
		LICENSE				XK05-108-001																								
O. D.	219.10	W. T.	14.00	Length Scope	6.00m-12.00m	Total Length (m)	Total Bundles	Order Quantity.	32.15MT																					
Total pcs	Total Weight		32.15MT	Delivery Condition	As-Rolled	Maxing Method	Hot Finished Seamless																							
No.	Heat No.	Chemical Composition%					Tensile Test G.L.=L1			Impact Test			Hardness Test		Microstructure Grain size															
		C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb	Lot No.	Y.S. #6	T.S.	E.L.	HB	* * * * *	1	2	3	AVG								
		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000																												
	MIN	17	10	29	50	58	30	40	40	15	40	10																		
	MAX	22	—	135	—	—	—	—	—	—	—	—																		
1	21625	H	18	16	71	21	21	19	18	21	8	16	6	23625	P	250	460	27.0	165											
2		C												P 2 1	260	465	27.5	170												
3																														
4																														
5																														
6																														
7																														
8																														
9																														
E. T.	—	E. M. L.	—		U. T.	—		M. P. L.	—	W. T. Measure	—		Visual & Dimensions	Good	Coating	—	Drift Test	—												
Expansion	Ring Expansion	Ring Tensile	Flattening		Bending	Heat Treatment		NDT																						
NOTES	G. L.=Gauge Length L1=5.65 SQRT (F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2= Strip T×20mm *5 Orientation 1= Longitudinal *6 = a s																													
REMARK																														
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CUSTOMER		PRODUCT				Steel pipe																			
PURCHASER		CUSTOMER'S NO.				354289		CERTIFICATION NO.		T6353524															
SPECIFICATION ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		DATE OF DELIVERY				20210717		CONTRACT NO.		G20032338															
		CUSTOMER ORDER NO.						DATE OF ISSUE		20210717															
		STAMP OF MILL INSPECTOR						LICENSE		XK05-108-001															
O.D.		273.00		W.T.		10.00		Length Scope		6.00m-12.00m		Total length (four)		Total Bundles		Order Quantity.		32.48MT							
Total pcs				Total Weight		32.48MT		Delivery Condition				Hot Rolled		Making Method		Hot Finished Seamless									
No.		Heat No.		* 1 2		C Si Mn P S V Ni Cr Mo Cu Nb		Chemical Composition%		Lo. No.		* 1 2 3 4 5		T.S. E.L. HB		Impact Test		Hardness Test		Microstructure		Grain size			
MIN		MAX		17 22		10 29		29 50		58 30		40 40		15 40		10 10		21457		P 21		260 450 28.0 170			
1		22883		H 18		16 71		20 20		18 18		21 8		16 7				P 21		265 455 28.5 175					
2																									
3																									
4																									
5																									
6																									
7																									
8																									
9																									
E.T.		E.M.I.		U.T.		M.P.L.		W.T. Measure		Coverage		Visual& Dimensions		Good		Coating		Drift Test							
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT													
NOTES		G.L.=Gauge Length L1=5.65 SQRT(F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3 Size 2=Strip T×20mm *5 Orientation 1=Longitudinal *6 =σ s																							
REMARK																									
SURREYOR		WE HERE CERTIFY THAT THE MATERIAL. HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																							



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CUSTOMER		PRODUCT		Steel pipe																	
PURCHASER		CUSTOMER'S NO.		642573																	
SPECIFICATION ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		DATE OF DELIVERY		20210717																	
		CUSTOMER ORDER NO.																			
		STAMP OF MILL INSPECTOR		(Four)																	
O.D.		323.90	W.T.	10.00	Length Scope	6.00m-12.00m	Total Length	36.74MT	Total Bundles	Order Quantity.	36.74MT										
Total pcs		Total Weight		36.74MT		Delivery Condition		AS-Rolled		Making Method											
No.		Heat No.		* 1 2		C Si Mn P S V Ni Cr Mo Cu Nb		Lot No.		Tensile Test G.L.=L1		Impact Test		Hardness Test		Microstructure		Grain size			
						1=1X10, 2=1X100, 3=1X1000, 4=1X10000, 5=1X100000															
MIN		MAX		17 22		10 29		50 58		30 40		40 40		15 15		40 40		10 10		28565	
1		21157		H 18		15 69		22 22		15 15		16 21		8 8		16 16		7 7		P 21	
2																				21	
3																					
4																					
5																					
6																					
7																					
8																					
9																					
E.T.		E.M.I.		U.T.		M.P.I.		W.T. Measure		Coverage		Visual& Dimensions		Good		Coating		Drift Test			
Expansion		Ring Expansion		Ring Tensile		Flattening		Bending		Heat Treatment		NDT									
NOTES		G.L.=Gauge Length L1=5.65 SQRT (P0) *1 Process Continuous Casting *2 Chemical Composition H=Heat(Ladle) Analysis *3		Size 2=Strip T×20mm *5 Orientation 1=Longitudinal *6 = σ s		Good															
REMARK																					
SURVEYOR																					

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CUSTOMER		PRODUCT		Steel pipe	
PURCHASER		CUSTOMER'S NO.		CERTIFICATION NO.	
SPECIFICATION		DATE OF DELIVERY		CONTRACT NO.	
ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		CUSTOMER ORDER NO.		DATE OF ISSUE	
		STAMP OF MILL INSPECTOR		LICENSE	
				XK05-108-001	
O. D.	406.40	W. T.	10.00	Length Scope	6.00m-12.00m
Total pcs		Total Weight	36.87MT	Delivery Condition	
No.	Heat No.	Chemical Composition%		Total Length	Total Bundles
		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000		Hot Rolled	Order Quantity.
		C Si Mn P S V Ni Cr Mo Cu Nb		Special Rolled for quality	Hot Finished Seamless
		17 10 29 50 58 30 40 40 15 40 10		Impact Test	Hardness Test
		22 11 135 20 21 18 18 21 8 16 7		Y.S. T.S. E.L. HB	Microstructure Grain size
		21110 H 18 15 69 20 21 18 18 21 8 16 7		MPa %	
		MIN MAY		240 415 25 197	
		1 2 3 4 5 6 7 8 9		2 1	
E. T.	E. M. I.	U. T.	M. P. I.	W. T. Measure	Visual & Dimensions
Expansion	Ring Expansion	Ring Tensile	Flattening	Bending	Heat Treatment
---	---	Good	---	---	NDT
NOTES	G. L. = Gauge Length L1=5.65 SQRT (F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat (ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = o s				
REMARK					
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CUSTOMER		PRODUCT		Steel pipe																												
PURCHASER		CUSTOMER'S NO.		524632																												
SPECIFICATION		DATE OF DELIVERY		20210717																												
ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		CUSTOMER ORDER NO.		G20036541																												
		STAMP OF MILL INSPECTOR		DATE OF ISSUE																												
		LICENSE		20210717																												
				XK05-108-001																												
O. D.	457.20	W. T.	10.00	Length Scope	6.00m-12.00m																											
Total pcs		Total Weight	36.87MT	Delivery Condition																												
		Total Length (m)		36.87MT																												
		As-Rolled		Hot Finished Seamless																												
		Special seal for quality certificate																														
No.	Heat No.	Chemical Composition%		Tensile Test																												
		C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb	Lot No.	Y.S.	T.S.	E.L.	HB	Impact Test			Hardness Test	Microstructure	Grain size									
		2	2	2	3	3	3	2	2	2	2	3		*6	MPa	%			3	4	7	8	1	2	3	AVG						
1	MIN	17	10	29	58	30	40	40	15	40	10			240	415	25																
2	MAX	22	135	50	58	30	40	40	15	40	10			585	585	197																
3		19	16	72	21	20	18	18	20	7	15	6	30475	265	460	28.0	165															
4														270	465	28.5	170															
5																																
6																																
7																																
8																																
9																																
E. T.	- -	E. M. I.	- -	U. T.	- -	M. P. I.	- -	W. T. Measure	Coverage	Visual & Dimensions	Good	Coating	- -	Drift Test	- -																	
Expansion	Ring Expansion	Ring Tensile	Flattening	Bending	Heat Treatment	NDT																										
NOTES	G. L. = Gauge Length L1=5.65 SQRT (F0) *1 Process Continuous Casting *2 Chemical Composition H=Heat (ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= Longitudinal *6 = 0 s																															
REMARK																																
SURVEYOR	WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																															



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CUSTOMER		PRODUCT		Steel pipe																
PURCHASER		CUSTOMER'S NO.		425363																
SPECIFICATION		DATE OF DELIVERY		20210717																
ASME B36.10M-1996 ASTM A106/A53 GR. B No Coating		CUSTOMER ORDER NO.		G20035418																
		STAMP OF MILL INSPECTOR		20210717																
		LICENSE		XK05-108-001																
O. D.	508.00	W. T.	10.00	Length Scope	6.00m-12.00m															
Total pcs		Total Weight	42.13MT	Delivery Condition	As Rolled															
		Total Length (Four)		Total Bundles																
		Making Method		Order Quantity.																
		Hot Finished Seamless		42.13MT																
No.	Heat No.	Chemical Composition%																		
		C	Si	Mn	P	S	V	Ni	Cr	Mo	Cu	Nb	Lot No.	Impact Test				Hardness Test	Microstructure	Grain size
		1	2	2	3	3	3	2	2	2	2	3								
		1=X10, 2=X100, 3=X1000, 4=X10000, 5=X100000																		
	MIN	17	10	29	50	58	30	40	40	15	40	10								
	MAX	22	13	35	50	58	30	40	40	15	40	10								
1	22808	H	18	15	71	21	20	18	18	20	7	15	6	34152	P	260	460	28.0	165	
2		C													P	270	465	28.5	170	
3																				
4																				
5																				
6																				
7																				
8																				
9																				
E. T.	- -	E. M. L.	- -	U. T.	- -	M. P. L.	- -	W. T. Measure	Coverage	Visual & Dimensions	Good	Coating	- -	Drift Test	- -					
Expansion	Ring Expansion	Ring Tensile	Flattening	Bending	Heat Treatment	NDT														
NOTES	6. L _n =Gauge Length L ₁ =5.65 SQRT (F ₀) *1 Process Continuous Casting *2 Chemical Composition H=Heat (ladle) Analysis *3 Size 2= Strip T X 20mm *5 Orientation 1= longitudinal *6 = σ s																			
REMARK																				
SURVEYOR	WE HERE CERTIFY THAT THE MATERIAL. HEREIN DESCRIBED HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.																			



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O.D.	609.60	W.T.	10.00	Length Scope	6.00mm—12.00mm	Total Length (<i>Four</i>)	Total Bundles	Order Quantity.	48.51MT
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E.T.	-	E.M.I.	-	U.T.	-	M.P.I.	-	W.T. Measure	Coverage	Visual Dimensions	Good	Coating	-	Drift Test	-
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

NOTES			
G. L. Gauge	Length L1=5.65 S&RT (F0)	*1	Process Continuous Casting
		*2	Chemical Composition
		H=Heat (ladle)	Analysis
Size 2= Strip	T×20mm	*5	Orientation 1= longitudinal
		*6	= α

SURVEYOR	WE HEREBY CERTIFY THAT THE MATERIAL, HEREIN DESCRIBED, HAS BEEN MANUFACTURED, TESTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIED THE REQUIREMENTS.
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